From the file drop down menu select "Open"

| 💕 F | SLogix 5000 | |
|------|---|--|
| File | Edit View Search Logic Communications Tool: | Window Help |
| Ē | New Ctrl+N | |
| i 🖻 | Open Ctrl+O | |
| | Close | Path: AB_ETHIP-1/192.168.2.40/blackplane/0 |
| | Save Ctrl+S | |
| _ | – Save <u>A</u> s | Favorites & Bit & Timer/Counter & Input/Output & Compare |
| | | |
| | New Component | - |
| | Compact | |
| | Generate Report | - |
| | Print I | |
| | Print Op <u>t</u> ions | |
| | 1 a Mar barredo crappor ACD | - |
| | | |
| | 3 a Mar barrode scapper NKIP.ACD | |
| | 4 a Mac barcode scanner NKIP.ACD | |
| | 5 G:\NolanK\a_Mac_barcode_scanner.ACD | |
| | <u>6</u> loopbackExampleTagWrite.ACD | |
| | <u>7</u> Copy_Mac_barcode_scanner.ACD | |
| | <u>8</u> Mac_barcode_scanner.ACD | |
| | Exit | - |
| | - | J |
| | | |
| | | |
| | | |
| Open | or import a project file | |

Path to the directory where the loopbackExampleTagWrite.L5K exists

| Open/Import Project | ۵ | D 🗅 🔎 🔀 | | | |
|---|---|-------------------------------|--|--|--|
| Look in: 🗇 Local Disk (C:) | | * 🔳 * | | | |
| CRSLogix 5000 Siconfig System Volume Information TFTP-Root Tims case - epson Toshiba | WINDOWS IoopbackExampleTaqWrite. Type: RSLogix 5000 Import/ Date Modified: 3/19/2010 10 Size: 19.4 KB | L5K Export File D:01 AM | | | |
| < | IIII | > | | | |
| File <u>n</u> ame: | | <u>O</u> pen | | | |
| Files of type: All RSLogix 5000 F | Cancel | | | | |
| | | Help | | | |

In this example the file is in the root of the "C" drive.

| Open/Impor | t Project | | | D | <u> </u> | × |
|---|---|--------------------|---------|-----------|--------------|---|
| Look jn: 🕯 | Local Disk (C:) | • | • | 🗈 💣 | · | |
| CRSLogix 50 Siconfig System Vol TFTP-Root Tims case - | 000 lume Information : - epson | ioopbackExam | npleTag | Write.L5k | <u><</u> | |
| < | | | Ш | | | > |
| File <u>n</u> ame: | loopbackExampleT | agWrite.L5K | | | <u>O</u> pen | |
| Files of <u>typ</u> e: | All RSLogix 5000 F | ïles (*.ACD,*.L5K) | - | - | Cancel | |
| | | | | | Help | |

Select the file and click "Open"

Now you may "Import" the file

| Save Imported Project As | × | | | | |
|--|-----------------|--|--|--|--|
| Enter the name, location and revision of the project file to create. | | | | | |
| My PLC Setup for My Scanner | | | | | |
| File name: loopbackExampleTagWrite.ACD | I <u>m</u> port | | | | |
| Files of type: RSLogix 5000 Project Files (*.ACD) | Cancel | | | | |
| | Help | | | | |
| From: 13.1 To: 13 💌 1 | | | | | |

Click "Import"

It will create the Main Task.



Which will be seen here.

| RSLogix 5000 - ComtrolClx in loopbackExampleTagWrite.ACD [1756-L1] | | | |
|---|--|--|--|
| <u>Fi</u> le Edit <u>V</u> iew <u>S</u> earch Logic <u>C</u> ommunications <u>T</u> ools <u>W</u> indow <u>H</u> elp | | | |
| 122 | | | |
| Offline Image: Controller ComtrolCtx | | | |
| Controller Tags Controller Fault Handler Power-Up Handler Tasks Amount for the fault Handler MainTask MainTask MainProgram Unscheduled Programs | | | |
| Motion Groups Motion Group Motion Group | | | |
| Image: Strings Image: S | | | |
| Type 1756-L1 ControlLogix5550 | | | |
| | | | |
| rioject imported widtho entors of welflings. | | | |

Configure the I/O Configuration as necessary for your PLC.